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## WHAT IS CLAIMED IS:

- 1. An emulsion type adhesive applicable for over-laminating films, the emulsion type adhesive comprising:
- (a) 60 to 99.5 parts per hundred of monomers of one or more alkyl acrylates
  containing 4-12 carbon atoms on an alkyl group;
  - (b) 0.5 to 40 parts per hundred of monomers of an alkyl acrylate containing 1-3 carbon atoms in an alkyl group;
    - (c) 0.1 to 5 parts per hundred of monomers of dicarboxylic acids;
    - (d) 1 to 5 parts per hundred of a reactive surfactant;
    - (e) 0.1 to 15 parts per hundred of an organic acid vinyl ester; and
    - (f) 100 parts per hundred of soft water,

wherein a total weight of (a) and (b) is 100 parts by hundred, while (c), (d), (e) and (f) are calculated relative to the total weight of (a) and (b).

- 2. An emulsion type adhesive applicable for over-laminating films, the emulsion type adhesive comprising:
  - (a) 60 to 99.5 parts per hundred of monomers of one or more alkyl acrylates containing 4-12 carbon atoms on an alkyl group;
  - (b) 0.5 to 40 parts per hundred of monomers of an alkyl methacrylate containing 1-6 carbon atoms in an alkyl group;
    - (c) 0.1 to 5 parts per hundred of monomers of dicarboxylic acids;
      - (d) 1 to 5 parts per hundred of a reactive surfactant;
      - (e) 0.1 to 15 parts per hundred of an organic acid vinyl ester; and
      - (f) 100 parts per hundred of soft water,

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wherein a total weight of (a) and (b) is 100 parts by hundred, while (c), (d), (e) and (f) are calculated relative to the total weight of (a) and (b).

- 3. The emulsion type adhesive of claim 1 or 2, wherein the alkyl acrylate containing 4-12 carbon atoms on the alkyl group is selected from the group consisting of butyl acrylate, 2-ethyl hexyl acrylate, i-butyl acrylate, n-triethyl acrylate and i-octyl acrylate.
- 4. The emulsion type adhesive of claim 1, wherein the alkyl acrylate containing 1-3 carbon atoms in the alkyl group is ethyl acrylate or methyl acrylate
- 5. The emulsion type adhesive of claim 2, wherein the alkyl methacrylate containing 1-6 carbon atoms in the alkyl group is selected from the group consisting of methyl methacrylate, ethyl methacrylate and butyl methacrylate.
- 6. The emulsion type adhesive of claim 1 or 2, wherein the dicarboxylic acid is selected from the group consisting of maleic acid, fumaric acid, itaconic acid and citraconic acid.
- 7. The emulsion type adhesive of claim 1 or 2, wherein the reactive surfactant is selected from the group consisting of an allyl surfactant, an 2-propenyl surfactant, a maleic surfactant, an itaconic surfactant and an acryl surfactant.
- 8. The emulsion type adhesive of claim 1 or 2, wherein the organic acid vinyl ester is selected from the group consisting of vinyl acetate, vinyl butyrate, vinyl propionate, vinyl isobutyrate and vinyl 2-ethyl hexoate.
- 9. A method for preparing an emulsion type adhesive applicable for overlaminating films, the method comprising:
- (a) mixing an alkyl acrylate containing 4-12 carbon atoms on an alkyl group, an alkyl acrylate containing 1-3 carbon atoms in an alkyl group or an alkyl methacrylate

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containing 1-6 carbon atoms in an alkyl group, a dicarboxylic acid, soft water and an organic acid vinyl ester, and then adding a reactive surfactant so as to obtain a preemulsion; and

- (b) adding at least an oxidizing agent and a reducing agent to the pre-emulsion, followed by stirring, heating and reacting to obtain an emulsion type adhesive.
  - 10. The method of claim 9, wherein a heating temperature in the step (b) is about  $25^{\circ}\text{C}-55^{\circ}\text{C}$ .
  - 11. The method of claim 9, wherein the alkyl acrylate containing 4-12 carbon atoms on the alkyl group is selected from the group consisting of butyl acrylate, 2-ethyl hexyl acrylate, i-butyl acrylate, n-triethyl acrylate and i-octyl acrylate.
  - 12. The method of claim 9, wherein the alkyl acrylate containing 1-3 carbon atoms in the alkyl group is ethyl acrylate or methyl acrylate
  - 13. The method of claim 9, wherein the alkyl methacrylate containing 1-6 carbon atoms in the alkyl group is selected from the group consisting of methyl methacrylate, ethyl methacrylate and butyl methacrylate.
  - 14. The method of claim 9, wherein the dicarboxylic acid is selected from the group consisting of maleic acid, fumaric acid, itaconic acid and citraconic acid.
  - 15. The method of claim 9, wherein the reactive surfactant is selected from the group consisting of an allyl surfactant, an 2-propenyl surfactant, a maleic surfactant, an itaconic surfactant and an acryl surfactant.
  - 16. The method of claim 9, wherein the organic acid vinyl ester is selected from the group consisting of vinyl acetate, vinyl butyrate, vinyl propionate, vinyl isobutyrate and vinyl 2-ethyl hexoate.

- 17. The method of claim 9, wherein the oxidizing agent is t-butyl peroxide and the reducing agent is Rongalite.
- 18. An over-laminating tape comprises an emulsion type adhesive as claimed in claim 1 or claim 2, wherein the over-laminating tape is fabricated by coating the type adhesive as claimed in claim 1 or claim 2 onto a surface of a transparent plastic film.